



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3167-1
Job Sheet 176826



Part No: D3167-1

Job Qty: 6 ea

Part Name: Bearpaw



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/1/18

Job Tracking No:

Due Date: 5/8/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A1

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/8/18	5/8/18	0.00	0.00	Start Up Waterjet		OK 18/05/02
120	Waterjet	6 pcs	5/8/18	5/8/18	0.00	2.03	Waterjet1		OK 18/05/02
130	CNC Vertical Machining	6 pcs	5/8/18	5/8/18	0.66	9.84	HAAS1-3		OK 18/05/15
140	QC	6 pcs	5/8/18	5/8/18	0.00	0.00	QC2 Machining-1		OK 18/05/15
150	QC	6 pcs	5/8/18	5/8/18	0.00	0.00	QC8 Machining-1		OK 18/05/15
151	Packaging	6 pcs	5/8/18	5/8/18	0.00	0.00	Packaging3	Stacy	MAY 16 2018 DAS
190	QC21-SA	6 Ea	5/8/18	5/8/18	0.00	0.00	QC21		6 9-89

Part Op 120 - Cut Blank as per File D3167-1 BLANK

Descriptions: 130 - Note: (2) Bearpaw for (1) Kit 2-Machine as per Folio FA285 and Dwg D3167

DAS
21 MAY 16 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	21.6000 sf (3.6 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MUHMWB10	22	1,576	0



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Container No: S067638



Part: D3167-1

Job No: 176825

Serial No/Batch: S067638

Revision:

Inspector:

Date: 05/02/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw	0.060inches + 0.030 - 0.010	0.090 0.050		0.06
2	Bearpaw	45.000Degrees ± 0.500	45.500 44.500		45°
3	Bearpaw	5.800inches ± 0.030	5.830 5.770		5.800
4	Bearpaw	0.250inches ± 0.030	0.280 0.220		0.250
5	Bearpaw	45.000Degrees ± 0.500	45.500 44.500		45°
6	Bearpaw	0.250inches ± 0.030	0.280 0.220	Radius	0.250
7	Bearpaw	0.200inches ± 0.030	0.230 0.170		0.220
8	Bearpaw	0.250inches ± 0.010	0.260 0.240		0.250
9	Bearpaw	0.625inches ± 0.030	0.655 0.595		0.630
10	Bearpaw	0.375inches ± 0.010	0.385 0.365		0.375
11	Bearpaw	0.950inches + 0.030 - 0.010	0.980 0.940		0.965
12	Bearpaw	3.210inches ± 0.030	3.240 3.180		3.210
13	Bearpaw	19.000inches ± 0.030	19.030 18.970		19.000
14	Bearpaw	0.260inches ± 0.005	0.265 0.255	Diameter	Ø.260
15	Bearpaw	0.930inches ± 0.030	0.960 0.900	Diameter	Ø.931
16	Bearpaw	0.300inches + 0.030 - 0.000	0.330 0.300		.315
17	Bearpaw	0.375inches ± 0.030	0.405 0.345		0.375
18	Bearpaw	7.230inches ± 0.030	7.260 7.200		7.230
19	Bearpaw	4.540inches ± 0.010	4.550 4.530		4.540
20	Bearpaw	2.000inches ± 0.030	2.030 1.970		2.000
21	Bearpaw	12.000inches ± 0.010	12.010 11.990		12.000
22	Bearpaw	6.000inches ± 0.010	6.010 5.990		6.000
23	Bearpaw	23.750inches ± 0.030	23.780 23.720		23.750

Plex 5/1/18 3:28 PM Dart.Gagnon.Michelle